

Work Order ID 64337

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Item ID: D407-802-013

Accept



Setup Start



Revision ID:

Stop



Item Name: High Visibility Crew Door Opener Installation, LH

Start Date: 12/2/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 12/15/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10/12/3

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D407-802-1

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-013 CHG001

Sulobloz

After BG 11-5-30
(2)

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

JB *11/06/01*

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sulobloz

(2)

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Start Date: 12/2/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 12/15/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD407-802-013								
	Location: _____								
	PPP rev: <u>PTA-5-8</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

12/4/10 @11/6/8 @11-06-7
②

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[illegible]

RESEARCH DESIGN AND METHODS

Start Date: 12/2/2013





Required Date: 12/15/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.09.27 new issue DD verf:EC
10.12.02 per revA DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3552-17 		Manufactured	No			105	Each	1.0000	1	2			
Door Prop										65120		JB	
				<u>Location</u>					<u>Loc Qty</u>	<u>Loc Code</u>			
				ST272A					1				
				62271					1				
D3622-7 		Manufactured	No			105	Each	3.0000	1	2			
Ball Stud												JB	
				<u>Location</u>					<u>Loc Qty</u>	<u>Loc Code</u>			
				ST070					3				
				62406					3				
D3622-9 		Manufactured	No			105	Each	3.0000	1	2			
Ball Stud										64339		JB	
				<u>Location</u>					<u>Loc Qty</u>	<u>Loc Code</u>			
				ST070					3				
				62407					3				
D4106-1 		Manufactured	No			105	Each	2.0000	1	2			
Sill Doublor, LH										64331		JB	11/06/01
				<u>Location</u>					<u>Loc Qty</u>	<u>Loc Code</u>			
				st128					2				
				62288					2				

Picklist Print

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Work Order ID: 64337

Parent Item: D407-802-013

Parent Item Name: High Visibility Crew Door Opener Installation, LH

Start Date: 12/2/2010

Required Date: 12/15/2010

Start Qty: 2.00

Required Qty: 2.00

Sr D4106-5
Spacer, Sill Doublber

Manufactured No

105 Each

3.0000

1

2



64335 JB

[Handwritten signature]

Location

Loc Qty

Loc Code

ST127

3

62296

3

105 Each

2.0000

1

2



64336 JB

[Handwritten signature]

Sr D4106-7
Template

Manufactured No

Location

Loc Qty

Loc Code

ST124

2

62295

2

105 Each

3.0000

1

2



JB

[Handwritten signature]

Sr D4107-1
Door Doublber

Manufactured No

Location

Loc Qty

Loc Code

ST130

3

62297

3

105 Each

4.0000

2

4



62297 JB

[Handwritten signature]

Sr D4107-5
Spacer

Manufactured No

Location

Loc Qty

Loc Code

ST129

4

62298

4

105 Each

2.0000

1

2



62298 JB

[Handwritten signature]

Sr D4107-7
Ball Stud Spacer

Manufactured No

Location

Loc Qty

Loc Code

ST129

2

62299

2

62299

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Work Order ID: 64337

Parent Item: D407-802-013

Parent Item Name: High Visibility Crew Door Opener Installation LH

Start Date: 12/2/2010

Required Date: 12/15/2010

Start Qty: 2.00

Required Qty: 2.00

D4111-3 Manufactured No

105 Each

2.0000

1

2



Sill Fitting



63342

JB

Location

Loc Qty

Loc Code

ST129

2

62300

2

CR3523-4-02

Purchased No

105 Each

474.0000

12

24



RIVET



116915X18

JB

Location

Loc Qty

Loc Code

ST312

300

115768

300

ST313

174

113064

74

116022

100

CR3523-4-03

Purchased No

105 Each

137.0000

10

20



RIVET



112991

JB

Location

Loc Qty

Loc Code

ST313

137

112991

137

CR3523-4-4

Purchased No

105 Each

88.0000

4

8



Rivet



112991

JB

11/06/01

Location

Loc Qty

Loc Code

ST314

88

115768

88

115768

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Parent Item: D407-802-013

Parent Item Name: High Visibility Crew Door Opener Installation, LH

Start Date: 12/2/2010

Required Date: 12/15/2010

Start Qty: 2.00

Required Qty: 2.00

* S ₂	CR3523-4-5	Purchased	No	105	Each	95.0000	2	4	✓	
	Rivet									JB
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
				ST314	95					
				115768	95					
S ₂	CR3523-4-6	Purchased	No	105	Each	80.0000	10		✓	JB
	Rivet									JB
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
				ST314	80					
				115768	80					
S ₂	CR3523-4-07	Purchased	No	105	Each	69.0000	6	12	✓	JB
	RIVET									JB
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
				ST313	69					
				17768	69					
S ₂	MS20426AD4-5	Purchased	No	105	Each	5,723.000	4		✓	JB
	Rivet									JB
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
				ST317	5723					
				6733	741					
				6874	4982					
S ₂	MS21073L5	Purchased	No	105	Each	74.0000	2	4	✓	JB
	nut plate									JB 11/06/01
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
				ST303	74					
				113660	74					

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Parent Item: D407-802-013



Parent Item Name: High Visibility Crew Door Opener Installation, LH

Start Date: 12/2/2010

Required Date: 12/15/2010

Start Qty: 2.00

Required Qty: 2.00

MS27039C5-11

Purchased

No

105

Each

19.0000

1

2

✓



Screw



JB

Location

Loc Qty

Loc Code

ST293

19

115836

19

NAS1149C0563R

Purchased

No

105

Each

148.0000

4

8

✓



Washer



115836

8

112532 JB

11/06/01

Location

Loc Qty

Loc Code

ST297

148

115768

148

5.2 D407-802-013/-014/-015 High Vis Crew Door Opener Kits

Qty -013	Qty -014	Qty -015	Part Number	Description
X			D407-802-013	HIGH VIS CREW DOOR OPENER KIT, LH
	X		D407-802-014	HIGH VIS CREW DOOR OPENER KIT, RH
		X	D407-802-015	HIGH VIS CREW DOOR OPENER RETROFIT KIT
1	1	1	D3552-17	DOOR PROP
1	1	1	D3622-7	BALL STUD
1	1	1	D3622-9	BALL STUD
1			D4106-1	SILL DOUBLER, LH
	1		D4106-2	SILL DOUBLER, RH
1	1		D4106-5	SPACER, SILL DOUBLER
1	1		D4106-7	TEMPLATE
1	1	1	D4107-1	DOOR DOUBLER
2	2	2	D4107-5	SPACER
1	1	1	D4107-7	BALL STUD SPACER
1	1	1	D4111-3	SILL FITTING
12	12	12	CR3522-4-2	RIVET. ALT:M7885/5-4-2
10	10	10	CR3523-4-3	RIVET. ALT:M7885/4-4-3
4	4		CR3523-4-4	RIVET. ALT:M7885/4-4-4
2	2		CR3523-4-5	RIVET. ALT:M7885/4-4-5
10	10	2	CR3523-4-6	RIVET. ALT:M7885/4-4-6
6	6		CR3523-4-7	RIVET. ALT:M7885/4-4-7
4	4	2	MS20426AD4-5	RIVET
2	2	1	MS21073L5	ANCHOR NUT
1	1	1	MS27039C5-11	SCREW
4	4	4	NAS1149C0563R	WASHER